

# SPECIFICATIONS FOR LCD MODULE

**Module No. JH52480800A** 

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JH52480800A VER: 1.0 - 0 - Issue date: 2013/08/12

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SAMPLE APPROVED REPORT

## **LCM Number System**



#### 1. GENERAL DESCRIPTION.

The <u>JH52480800A</u> model is a Color TFT LCD. This main Module has a **5.2** inch diagonally measured active display area with 480(RGB)×800 resolution. Each pixel is divided into Red, Green and Blue sub-pixels and dots which are arranged in vertical stripes.

The LCD color is determined with 262,000 colors signal for each pixel.

The <u>JH52480800A</u> has been designed to apply the interface method that enables low power, high speed, and high contrast.

The <u>JH52480800A</u> is intended to support applications where thin thickness, wide viewing angle and low power are critical factors and graphic displays are important.

#### 2. GENERAL FEATURES.

ltem	Display Panel	Remark
Display Mode	Normally White, Transmissive LCD	
Viewing Direction	12 O'CLOCK	and the second
Input Signals	MIPI	
Outside Dimensions	74.1mm(W)*125.0mm(H)*2.2mm(T)	
Effective Area	_	
Active Area	67.32mm(W)×112.2mm(H)	
Number of Pixels	480RGBx800Pixels	
Pixel Pitch	0.14025mm(H) x0.14025mm(W)	
Pixel Arrangement	RGB Vertical stripes	
Drive IC	ILI9805	

## 3. Absolute Maximum Ratings

The following are maximum values which, if exceeded may cause operation or damage to the unit.

ITEM	Symbol	Min.	Тур.	Max.	Unit	Remark
Power for Circuit Driving	VDD	-0.3	-	3.3	V	
Power for Circuit Logic	VCI	-0.3	-	4.6	V	
LC Operating Voltage *1)	Vop		-		V	
LED Forward Voltage	$V_{f_{\cdot}}$	31	32	33	V	
LED Forward Current	lf	-	15	-	mA	
LED Luminance	$B_P$	3200	-	-	cd/m <sup>2</sup>	
Storage Humidity	H <sub>ST.</sub>	10	-	90	%RH	
Storage Temperature	$T_{ST}$	-30	-	80	$^{\circ}\!\mathbb{C}$	At
Operating Ambient Humidity	H <sub>OP</sub>	10	-	90	%RH	<b>25±5</b> ℃
Operating Ambient temperature	$T_OP$	-20	-	70	$^{\circ}\!\mathbb{C}$	

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#### Note:

- \*1) Liquid Crystal driving voltage.

  Due to the characteristics of LC Material, this voltage vary with environmental temperature.
- \*2) Temp. >60 $^{\circ}$ C, Absolute humidity shall be less than 90%RH at 60 $^{\circ}$ C
- \*3) Temp. ≤60°C, 90%RH MAX.

## 4.Electrical Specification Main Window Display

(Unless specified, the ambient temperature Ta=25°C)

Prop	Sym.	Min	Тур.	Max	Unit	Note	
Power for 0	Circuit Driving	VDD	1.65	2.8	3.3	V	Note
Power for	Circuit Logic	VCI	2.7	2.8	3.3	V	Note
BLU Dri	ving Logic	Vbat	-	-	-	V	
Logic Input	Low Voltage	VIL	0		0. <b>2</b> VDD	V	
Voltage	High Voltage	VIH	0.8VDD	-	VDD	V	
Logic Output	Low Voltage	VOL	0	-	0.1VDD	V	
Voltage	High Voltage	VOH	0.9VDD		VDD	V	
Davis	White	Pw	T.B.D	T.B.D	T.B.D	mW	
Power	Black	P <sub>b</sub>	T.B.D	T.B.D	T.B.D	mW	
Consumption	Vertical Stripe	P <sub>v</sub>	T.B.D	T.B.D	T.B.D	mW	

#### Note:

The recommended operating conditions refer to a range in which operation of this product is guaranteed. Should this range is exceeded, the operation cannot be guaranteed even if the values may be without the absolute maximum ratings. Accordingly, please make sure that the module is used within this range. And these current values are measured under the condition that all devices are stopped, each component is stable and logic signal is input.

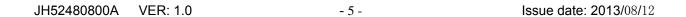
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## 5. Optical Specification.

Item		Cymbol	Conditions	Spe	cificatio	ns	Unit	Noto
		Symbol	Conditions	Min.	Тур.	Max.	Offic	Note
Transmittance	Э	Т%			4.7		%	
Contrast Ratio	0	CR		150	250	-	-	
Response Tin	20	T <sub>R</sub>		-	10	20	ms	
Response IIII	ile .	$T_F$		-	20	30	ms	All left side data
	Red	$X_R$		0.604	0.634	0.664	-	are based on
	Reu	$Y_R$	Viewing normal	0.296	0.326	0.356	-	CMO's following
	Cieen	$X_G$	angle $\theta_X = \theta_Y$	0.260	0.290	0.320	-	condition
Chromaticity		$Y_G$	=0°	0.551	0.581	0.611	-	NTSC: 60%
Chilomaticity	Blue	X <sub>B</sub>		0.102	0.132	0.162	-	Light : C light
	Diue	Y <sub>B</sub>		0.096	0.126	0.156	-	(Machine:BM5A)
	White	$X_W$		0.262	0.292	0.322	-	Normal Polarizer
	vvnite	Yw		0.306	0.336	0.366	-	Reference Only
Viewing	Hor.	$\theta_{X^+}$		-	45	-		
	HOI.	$\theta_{X-}$	Center	-	45	-	deg.	
Angle	Ver.	$\theta_{Y^+}$	CR≥10	-	35	-	ueg.	
	vei.	$\theta_{Y-}$		-	15	-		

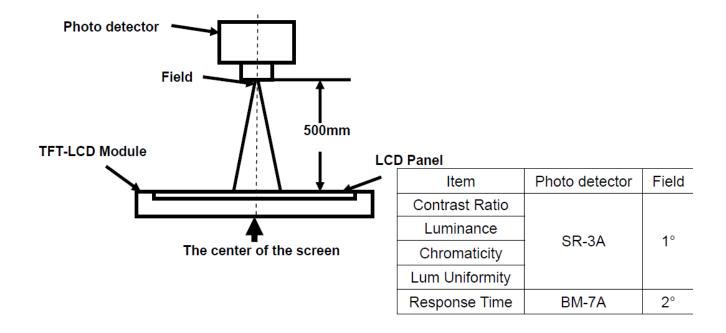
<sup>\*</sup>Note (1) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

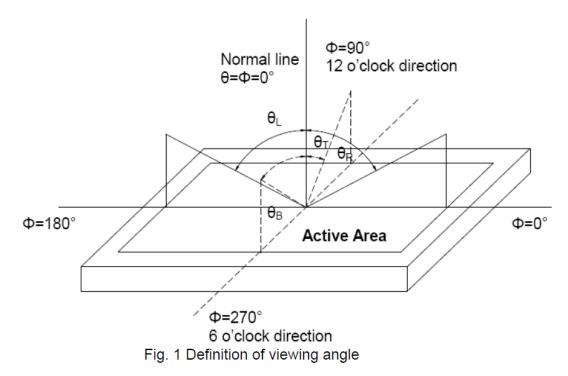


#### Note 1: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 5 minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



Note 2: Definition of viewing angle range and measurement system. viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).



#### Note 3: Definition of contrast ratio

Contrast ratio (CR) =  $\frac{\text{Luminance measured when LCD is on the "White" state}}{\text{Luminance measured when LCD is on the "Black" state}}$ 

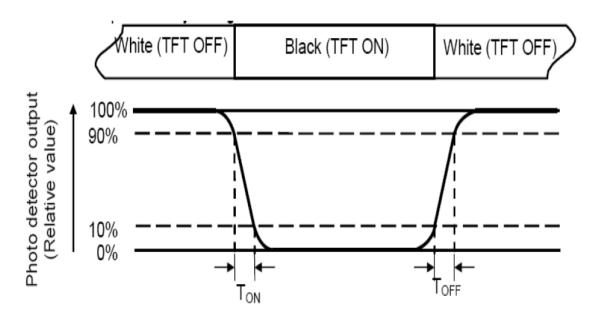
"White state ": The state is that the LCD should driven by Vwhite.

"Black state": The state is that the LCD should driven by Vblack.

Vwhite: To be determined Vblack: To be determined.

## Note 4: Definition of Response time

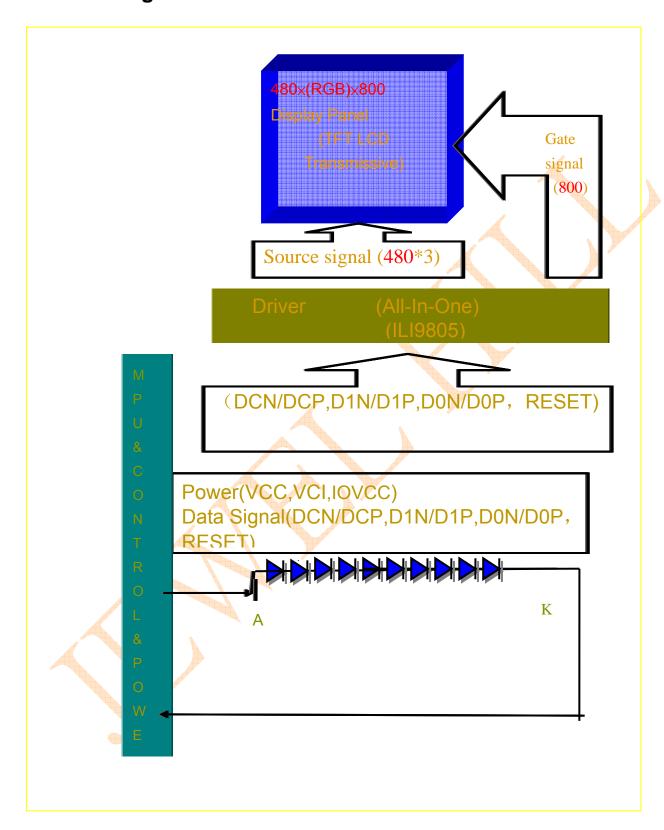
The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (TON) is the time between photo detector output intensity changed from 90% to 10%. And fall time (TOFF) is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

Color coordinates measured at center point of LCD.

## 6.Block Diagram.



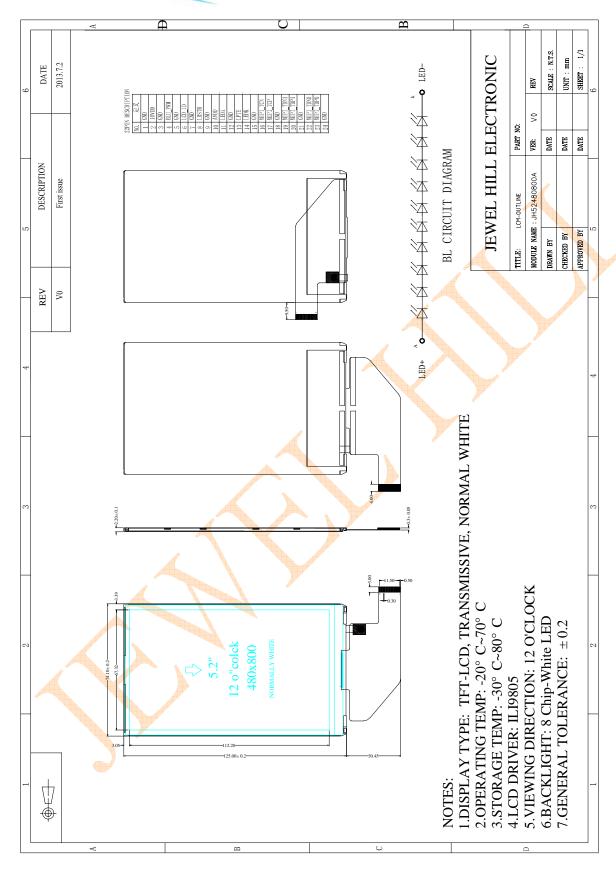
## 7.Pin Description

Pin NO.	Symbol	Description
1	GND	Power Ground
2	IOVCC	Power Supply for digital circuit(1.8/2.8V)
3	GND	Power Ground
4	PWM	The PWM frequency output for LED driver control
5	GND	Power Ground
6	LCD_ID	No connection
7	GND	Power Ground
8	RESET	System Reset Pin
9	GND	Power Ground
10	VCC	Power Supply for analog circuit(2.8V)
11	Α	Anode pin of backlight
12	GND	Power Ground
13	TE	Tearing Effect output signal
14	K	Cathode pin of backlight
15	GND	Power Ground
16	DCN	DSI differential clock pair
17	DCP	DSI differential clock pair
18	GND	Power Ground
19	D1N	Data lane 1
20	D1P	Data lane 1
21	GND	Power Ground
22	D0N	Data lane 0
23	D0P	Data lane 0
24	GND	Power Ground

## **8.Outline Dimension**

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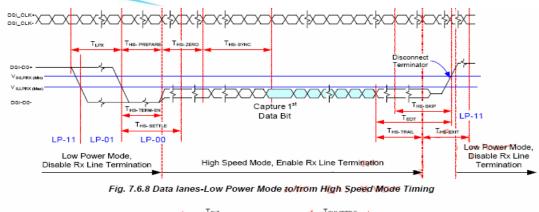




## 9.Timing Characteristics

## 9.1. MIPI/MDDI interface operation

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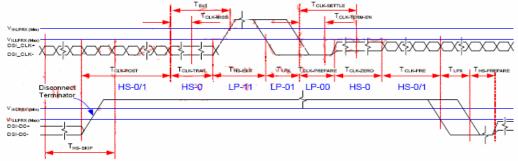


Fig. 7.6.9 Clock lanes- High Speed Mode to/from Low Power Mode Timing

#### 9.2. Timing Characteristics

Normal Write Mode, IOVcc=1.65V~3.3V,Vcc=2.5V~3.3V

Signal	Symbol	Parameter	MIN	TYP	MAX	Unit	Description
MDDI_STB_P/M MDDI_DATA_P/M	1/Tbit	Data transfer rate	1	384	450	Mbps	
MDDI_STB_P/M MDDI_DATA_P/M	Tskew-pair	Differential transfer input skew	-	-	0.05	ns	
MDDI_STB_P/M MDDI_DATA_P/M	Tskew-data	Data/Strobe input skew	-	-	0.3	ns	

Note) MDDI\_DATA\_P/M = MDDI\_DATA0\_P/M and MDDI\_DATA1\_P/M.

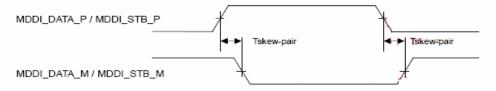


Fig. 7.6.10 Skew between MDDI positive and negative signal pair

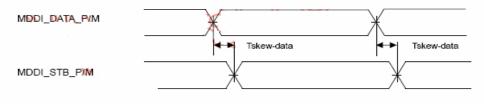


Fig. 7.6.11 Skew between MDDI\_DATA\_P/M and MDDI\_STB\_P/M

## 9. 3 Reset Operation

(VCC=1.65~3.1 V)

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Item	Symbol	Unit	Min.	тур.	Max.
Reset low-level width	tRES	ms	1	_	_
Reset rise time	trRES	μs	_	_	10

10. Reliability and Inspection Standard

	To. Renability and inspection Standard						
No.	Test Iten	า	Test Conditions	Remark			
	Storage		80℃, 120Hr	Note			
1	High Temperature	Operation	<b>70℃</b> , <b>120</b> Hr	Note			
	Law Tamananatuna	Storage	-30℃, 120Hr	Nata			
2	Low Temperature	Operation	-20℃, <mark>12</mark> 0Hr	Note			
3	High Temperature ar Humidity	nd High	60℃, 9 <mark>0%</mark> RH, 120Hr	Note			
4	Townsonstans Carlo	Storage	-10°C(1Hr)→25°C(5min)→60°C(1Hr)  32 Cycles	Note			
4	Temperature Cycle	Operation	-20°C(1Hr)→25°C(5min)→60°C(1Hr) 25 Cycles	Note			
5	Peeling Off (Storage)		<u>\</u> ≥500gf/cm	Note			
6	FPC Bending	Test	≥6,000 times, 2/sec	Note			
7	Vibration Test(Storage)		50HZ, 30min, Amplitude: 2 cm, X/Y/Z directions	Note			
8	Drop Test		60cm/ 3Corner/ 8Face, 1Cycle	Note			

#### Note:

- 1) The test samples should be applied to only one test item.
- 2) Sample size for each test item is 5~10pcs.
- 3) For Damp Proof Test, pure water(Resistance> $1M\Omega$ ) should be used.
- 4) In case of malfunction defect caused by ESD damage, if it would be recovered to normal state after resetting, it would be judged as a good part.
- 5) EL evaluation should be excepted from reliability test with humidity and temperature: Some defects such as black spot/blemish can happen by natural chemical reaction with humidity and fluorescence EL has.
- 6) After the reliability test, the test samples should be inspected after 2 hours at least.
- 7) Functional test is OK. Missing segment, shorts, unclear segment, non display, display abnormally, liquid crystal leak are not allowed.
- 8) After testing, the current Idd should be within initial value ±20%.
- 9) No low temperature bubbles ,end seal loose and fall, frame rainbow, ACF bubble growing are allowable in the appearance test.

## 11.Inspection Criterion

## 11.1. Sampling Method

Unless otherwise agreed upon in writing, the sampling inspection shall be applied to the Customer's incoming inspection.

- 1) Lot size: Quantity per shipment lot
- 2) Sampling type: Normal inspection, single sampling
- 3) Inspection level: Ⅱ
- 4) Sampling table: MIL-STD-105D
- 5) Acceptable Quality Level(AQL): Major=0.65 Minor=1.5

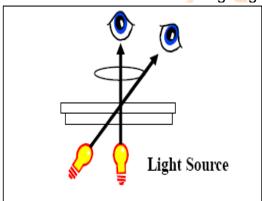
#### 11.2. Inspection Method

- 1) Ambient Condition:
  - a. Temperature: Room temperature 25±5℃
  - b. Illumination: Single fluorescent lamp non-directive (300 to 700 Lux)
- 2) Viewing distance

The distance between the LCD and the inspector's eyes shall be at least 30-50cm.

3) Viewing Angle

The inspection shall be conducted within normal viewing angle range.



## 11.3. Inspection Criteria

11.3.1. Major defect

	1110111111101		
No.	Item	Inspection Standard	Classification of defects
1	All functional defects	<ol> <li>No display</li> <li>Display abnormally</li> <li>Open or missing segment</li> <li>Short circuit</li> <li>Excess power consumption</li> <li>Backlight no lighting, flickering and abnormal lighting</li> </ol>	Major
2	Missing	Missing component	Major
3	Outline dimension	Overall outline dimension beyond the drawing is not allowed	Major

#### 11.3.2. Cosmetic Defect

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# JHE JEWEL HILL ELECTRONIC CO.,LTD.

No.	Item	Inspection	standard	Classification of defects
		For dark/white spot, size Φ is defined as Φ=(x+y)/2	× y	
1	(spot defect) Black and White spot pinhole	Size Φ (mm)  Φ≤0.1  0.10≤Φ≤0.15  0.15≤Φ≤0.2  0.2<Φ	Acceptable Quantity Ignore 2 1	Minor
2	(line defect) Black and White line Polarizer scratch	Φ≤0.03 0.03 <w≤0.05 0.05<w≤0.1< td=""><td>Length L  oth(mm);Acceptable Qty  Ignore  L≤3.0; N≤2  L≤2.0; N≤2  Define as spot defect</td><td>Minor</td></w≤0.1<></w≤0.05 	Length L  oth(mm);Acceptable Qty  Ignore  L≤3.0; N≤2  L≤2.0; N≤2  Define as spot defect	Minor
3	Polarizer defect	Dent or bubble(between Size Φ(mm) Φ≤0.10 0.10<Φ≤0.20 0.20<Φ≤0.30 0.30<Φ	the polarizer and glass)  Acceptable Qty  Ignor  2  1 0	Minor

#### 11.3.3. Cosmetic Defect

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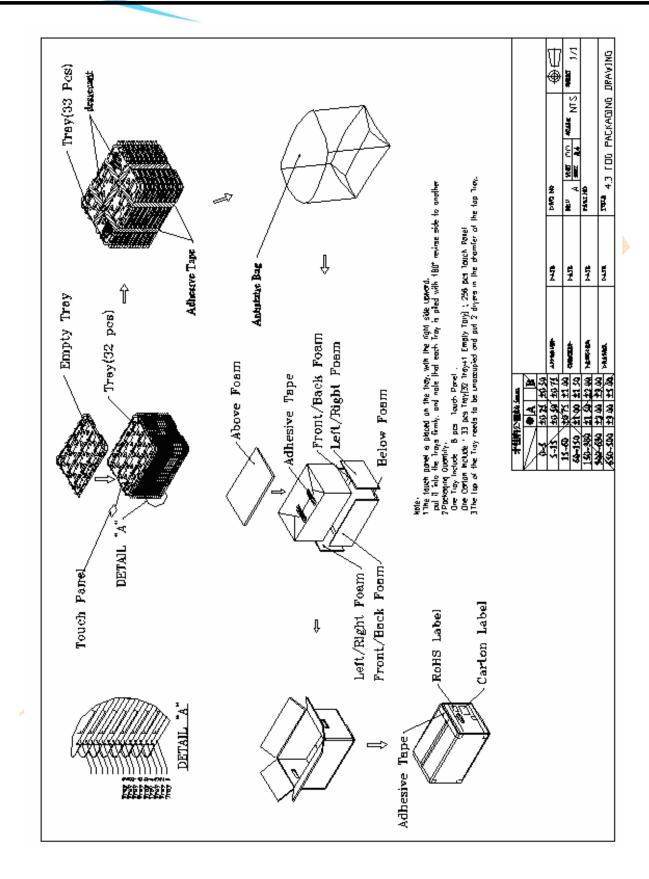
No.	Item	Inspection Standard	Classification
		Tethe thickness of glass  Chips on the corner of terminal shall not be allowed to extend into the ITO pad or expose perimeter seal. Acceptable Quantity N≤2.	of defects  Minor
1	Glass defect	2) Chip on the edge of glass  X Y Z Ignore ≤0.5  Acceptable Quantity: N≤2	Minor
		3) Creak Creaks tend to break are not allowed.	Minor



12. PACKAGE INFORMATION.

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#### 13.ROHS COMPLIANT WARRANTY.

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## RoHs Hazardous substances including:

- Cd< 100 ppm</li>
- Pb< 1000 ppm</li>
- Hg< 1000 ppm</li>
- Cr +6 < 1000 ppm</li>
- PBDE < 1000 ppm</li>
- PBB < 1000 ppm</li>



## 14.PRECAUTIONS FOR USING LCD MODULES

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#### **Handing Precautions**

- (1) The display panel is made of glass and polarizer. As glass is fragile, it tends to become or chipped during handling especially on the edges. Please avoid dropping or jarring. Do not subject it to a mechanical shock by dropping it or impact.
- (2) If the display panel is damaged and the liquid crystal substance leaks out, be sure not to get any in your mouth. If the substance contacts your skin or clothes, wash it off using soap and water.
- (3) Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary. Do not touch the display with bare hands. This will stain the display area and degraded insulation between terminals (some cosmetics are determined to the polarizer).
- (4) The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully. Do not touch, push or rub the exposed polarizers with anything harder than an HB pencil lead (glass, tweezers, etc.). Do not put or attach anything on the display area to avoid leaving marks on. Condensation on the surface and contact with terminals due to cold will damage, stain or dirty the polarizer. After products are tested at low temperature they must be warmed up in a container before coming is contacting with room temperature air.
- (5) If the display surface becomes contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If it is heavily contaminated, moisten cloth with one of the following solvents
  - Isopropyl alcohol
  - Ethyl alcohol

Do not scrub hard to avoid damaging the display surface.

- (6) Solvents other than those above-mentioned may damage the polarizer. Especially, do not use the following.
  - Water
  - Ketone
  - Aromatic solvents
  - Wipe off saliva or water drops immediately, contact with water over a long period of time may cause deformation or color fading. Avoid contacting oil and fats.
- (7) Exercise care to minimize corrosion of the electrode. Corrosion of the electrodes is accelerated by water droplets, moisture condensation or a current flow in a high-humidity environment.
- (8) Install the LCD Module by using the mounting holes. When mounting the LCD module make sure it is free of twisting, warping and distortion. In particular, do not forcibly pull or bend the I/O cable or the backlight cable.
- (9) Do not attempt to disassemble or process the LCD module.

- (10) NC terminal should be open. Do not connect anything.
- (11) If the logic circuit power is off, do not apply the input signals.
- (12) Since LCM has been assembled and adjusted with a high degree of precision, avoid applying excessive shocks to the module or making any alterations or modifications to it.
  - Do not alter, modify or change the shape of the tab on the metal frame.
  - Do not make extra holes on the printed circuit board, modify its shape or change the positions of components to be attached.
  - Do not damage or modify the pattern writing on the printed circuit board.
  - Absolutely do not modify the zebra rubber strip (conductive rubber) or heat seal connector.
  - Except for soldering the interface, do not make any alterations or modifications with a soldering iron.
  - Do not drop, bend or twist LCM.

#### **Storage Precautions**

When storing the LCD modules, the following precaution is necessary.

- (1) Store them in a sealed polyethylene bag. If properly sealed, there is no need for the dessicant.
- (2) Store them in a dark place. Do not expose to sunlight or fluorescent light, keep the temperature between 0°C and 35°C.
- (3) The polarizer surface should not come in contact with any other objects. (We advise you to store them in the container in which they were shipped).

#### **Others**

Liquid crystals solidify under low temperature (below the storage temperature range) leading to defective orientation or the generation of air bubbles (black or white). Air bubbles may also be generated if the module is subject to a low temperature. If the LCD modules have been operating for a long time showing the same display patterns, the display patterns may remain on the screen as ghost images and a slight contrast irregularity may also appear. A normal operating status can be regained by suspending use for some time. It should be noted that this phenomenon does not adversely affect performance reliability.

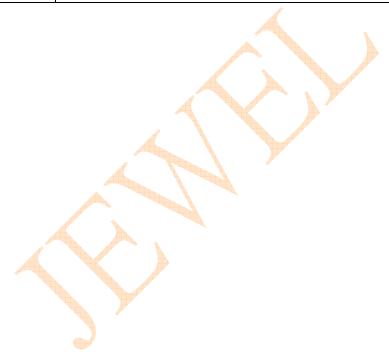
To minimize the performance degradation of the LCD modules resulting from destruction caused by static electricity etc., exercise care to avoid holding the following sections when handling the modules.

- Exposed area of the printed circuit board.
- -Terminal electrode sections.

#### 15. REVISION HISTORY.

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Version	Revise record	Date
1.0	Original version	13-08-12
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#### SAMPLE APPROVED REPORT

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#### (样品确认单)

(111111742417			
SAMPLE MODEL NO. (样品型号)	JH52480800A		
SAMPLE SERIES NUMBER NO. (样品序号)			
SAMPLE QUANTITY (样品数量)			
COLOR/TYPE (底色/类型)	TFT/NEGATIVE		
VIEWING DIRECTION (视角)	12H		
DRIVING METHOD (驱动参数)	1/800DUTY		
LOGIC VOLTAGE (工作电压)	2.8V		
LCD VOP (LCD 驱动电压)			
OPERATING TEMP. (操作温度) ℃	-20 ~ 70℃		
STORAGE TEMP. (储存温度) ℃	-30 ~ 80℃		
POLARIZERFRONT (首偏光片)			
POLARIZERBACK (后偏光片)	TRANSMISSIVE		
CONTROLLER/DRIVER IC(控制/驱动 IC)	ILI9805 (COG)		
BACKLIGHT COLOR/TYPE (背光源类型/颜色)	WHITE		
DRAWING REV/NO./QUANTITY (图纸版本/数量)			
SPECIFICATION (规格书 份数)			
REMARKS:			
(备注)			
WRIT BY: DATE: APROV BY: _	DATE:		
CUSTOMER'S APPROVAL (客户确认):			
1) FUNCTION (功能): □ OK □ N.G.			
2) DRIVER CONDITION (驱动条件): □ OK □ N.G.			
3) DISPLAY MODE (显示模式): □ OK	□ N.G.		
4) VIEWING ANGLE (视角): □ OK	□ N.G.		
5) BACKLIGHT (背光源): □ OK	□ N.G.		
6) DISPLAYING PATTERN (显示效果): □ (	OK □ N.G.		
CUSTOMER'S CONCLUSIONS (客户意见):			
CUSTOMER'S SIGNATURE(客户签名): DATE(日期):			